

012808



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4436-047

Job Sheet 202585



Part No: D4436-047

Job Qty: 5 pcs

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/2/19

Description:

Note: D4436 REV.B IPP REV:A 18.11.13 NEW ISSUE DD VERF:JFS

Type: Stock

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	12/2/19		0.00	1.60	Small Fab - 1		NOV 08 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	5 pcs	12/2/19		0.00	0.00	QC 5 - 10		NOV 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
160	Packaging 3-1 - Stock - B4B	5 pcs	12/2/19		0.00	0.00	Packaging 3 - 1 - B4B		NOV 13 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	5 pcs	12/2/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	NOV 13 2019

Part Op 100 - Small Fab Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 4***

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

160 - Identify as per dwg & Stock Location:

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	20 Ea (4 ea)	100-Small Fab - 1	8928775
D4435-047	Bracket Assembly	5 pcs (1 ea)	100-Small Fab - 1	8218013
D4436-045	Aft Inboard Bracket Assembly	5 pcs (1 ea)	100-Small Fab - 1	8212681
D4436-049	Aft Outboard Bracket Assembly	5 pcs (1 ea)	100-Small Fab - 1	8202289
D4440-1	Grommet	5 pcs (1 ea)	100-Small Fab - 1	8148619

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN525-832R6	20	178	0
	D4435-047	5	8	0
	D4436-045	5	12	0
	D4436-049	5	5	0
	D4440-1	5	206	0

Part Specifications

Specifications could not be found.